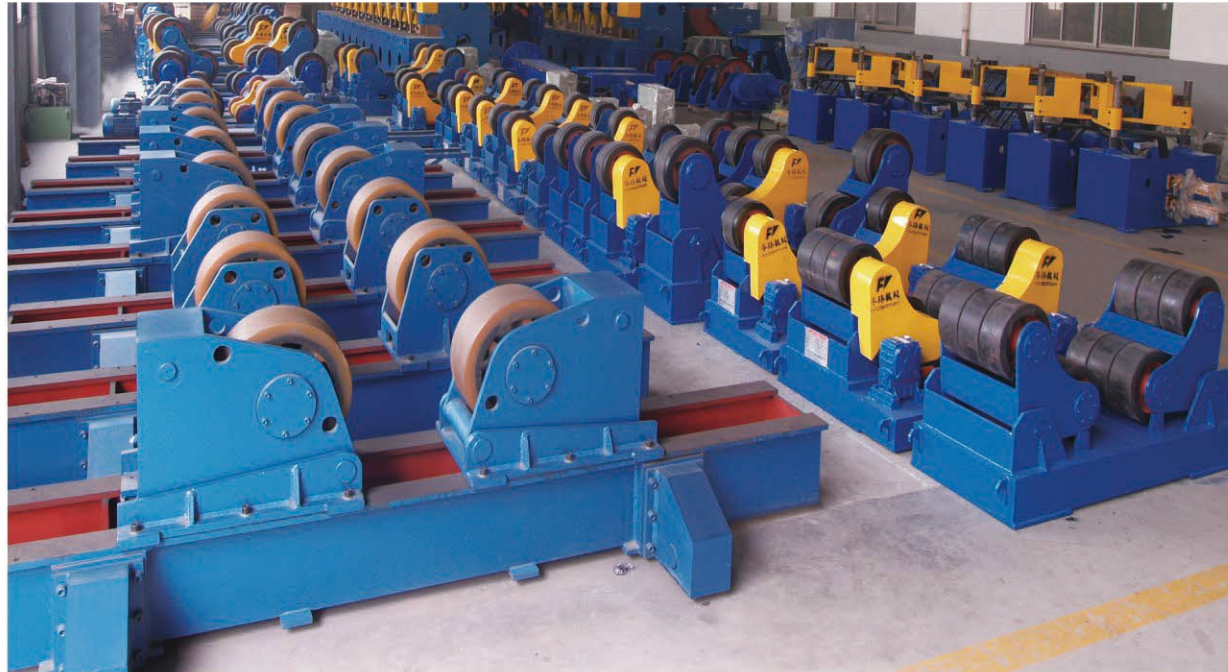


**焊接滚轮架**  
Welding Turning-roll



**主要功能及特点** Main functions and features

焊接滚轮架有自调式、可调式、平车式、可倾斜式及防窜动等多种形式。标准配置为一个主动和一个被动组合使用，在工件过长时，可采用一个主动和多个被动组合使用。

Welding turning rolls has self-adjustable type, zoom type, flat wagon type, tiltable type and play-proof type. In standard configuration, an active one is combined with a passive one or several passive ones if the workpiece is too long.



滚轮架应用  
Turning-rolls application



批量出口的滚轮架  
Turning-rolls to Be Exported in batch

**HGZ自调式滚轮架**  
HGZ Self-adjustable Turning-roll

自调式滚轮架适用于圆形筒体的焊接，可根据筒体大小自行调节，有多种规格可供用户选择，大吨位的可代为设计制造。

Self-adjustable type turning rolls is applied to the welding of cylinders and can be self-adjusted to the size of the cylinder. Various specifications are available for the users and large-tonnage rolls can be customized.



**主要技术参数** Main technical parameters

| 规格型号<br>Type | 最大承载重量<br>(Kg)<br>Max load weight(kg) | 适应工作范围<br>(mm)<br>Size limit of suitable product (mm) | 滚轮直径和宽度 (mm)<br>Diameter and width of the wheel(mm) |                      | 滚轮线速度<br>(m/h)<br>Wheel linear velocity(m/h) | 电机功率<br>(kw)<br>Power of motor(kw) | 调速方式<br>Way of setting   |
|--------------|---------------------------------------|---|---|----------------------|--|------------------------------------|--|
|              |                                       |   | 橡胶轮<br>Rubber rollers                               | 金属轮<br>Metal rollers |  |                                    |  |
| HGZ-5        | 5000                                  | Φ250-2300   | Φ250×100  | 2×Φ240×20            | 6-60   | 0.75                               | 电磁无级调速或<br>变频无级调速<br><br>Electric magnetism setting of frequency conversion stepless inverter speed regulation |
| HGZ-10       | 10000                                 | Φ320-2800   | Φ300×120  | 2×Φ290×25            | 6-60   | 1.1                                |  |
| HGZ-20       | 20000                                 | Φ500-3500   | Φ350×120  | 2×Φ340×30            | 6-60   | 1.5                                |  |
| HGZ-40       | 40000                                 | Φ600-4200   | Φ400×120  | 2×Φ390×40            | 6-60   | 3                                  |  |
| HGZ-60       | 60000                                 | Φ750-4800   | Φ450×120  | 2×Φ440×50            | 6-60   | 4                                  |  |
| HGZ-80       | 80000                                 | Φ850-5000   | Φ500×120  | 2×Φ490×60            | 6-60   | 4                                  |  |
| HGZ-100      | 100000                                | Φ1000-5500  | Φ500×120  | 2×Φ490×70            | 6-60   | 5.5                                |  |
| HGZ-150      | 150000                                | Φ1000-6500  | 按需求制作<br>Manufacture according to the need          |                      | 6-60   | 2×3                                |  |