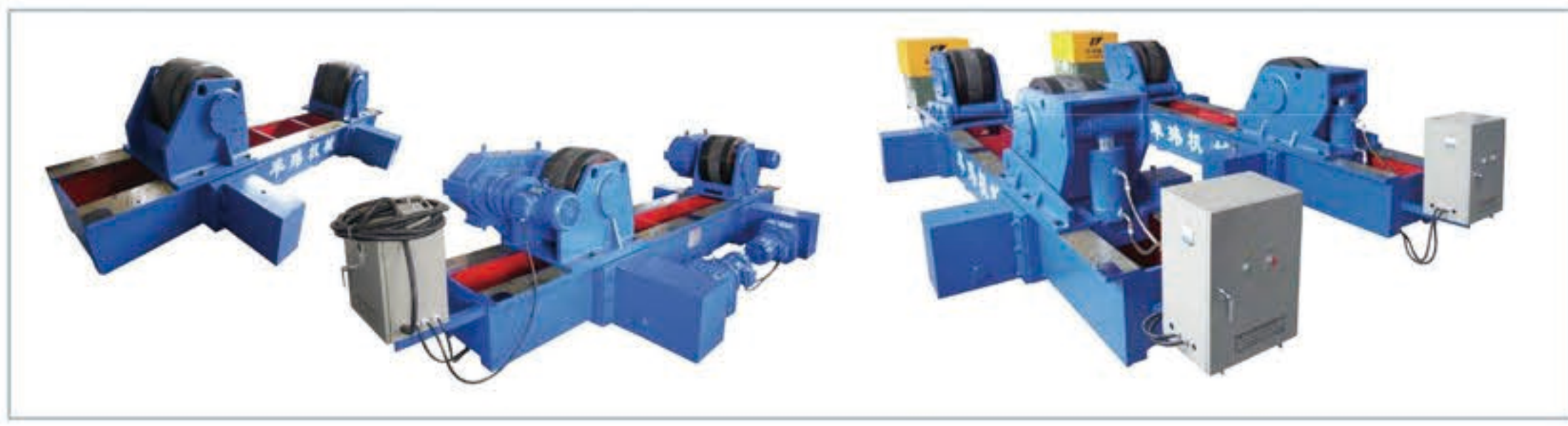


特种滚轮架
Special turning-rolls



液压组对滚轮架
Hydraulic wheel frame group



特制防尘防爆滚轮架
Special dust-proof roller frame

定制宽橡胶滚轮架
Custom wide rubber wheel frame

100T行走式滚轮架
100T Traveling trolley turning-rolls



定制白橡胶滚轮架 (带无线遥控)
Custom white rubber roller frame (with wireless remote control)



120T自调带手动行走滚轮架
120T Self-adjustable traveling trolley turning-rolls

ZHB焊接变位机
ZHB Welding Positioner



主要功能及特点 Main functions and features

焊接变位机一般由工作台回转机构、翻转机构及电控系统组成，通过工作台翻转和回转使固定在工作台上的工件达到所需的焊接或装配角度。工作台回转为变频无级调速，可得最佳的焊接速度。

由于偏心距和重心距的原因，对工件较长和重心位置偏移较多的工件，应选择稍大一点的型号。标准型焊接变位机不能满足所有工件，选择时务请提供需加工工件的形状及重量，以及加工工艺，本公司会提供出合适的方案作参考。

Welding positioner is generally composed of worktable swing mechanism, turnover mechanism and electric control system. Through swing and turnover of the worktable, the work-piece fixed on the table reach the welding or assembling angle required. The turnover of the worktable adopt frequency conversion stepless adjustment to achieve a best welding speed.

Due to the eccentricity and the distance of gravity centre, the longer work-pieces and work-pieces with large offset from the gravity centre, larger specification should be employed. standard type welding positioner can't meet all work-pieces and be sure to offer the shape and the weight of the work-pieces for processing as well as processing art, so that we provide suitable solution to you for reference.

主要功能及特点 Main functions and features

规格型号 Type	额定承载 (Kg) Rated weight Bearing(Kg)	回转速度 (rpm) Overturning Velocity(rpm)	翻转速度 (rpm) Speed of table(rpm)	翻转角 度(°) Turning angle(°)	工作台尺寸 (mm) Size of working table(mm)	回转 (KW) Turning	翻转 (KW) Over turning	调速 方式 May of setting	额定载荷时最大 偏心距 (mm) Max distance of gravly center(mm)	额定载荷时最大 重心距 (mm) Max distance of Distance(mm)	竖直面最大 回转直径 (mm) Max turning Diameter(mm)
ZHB-01	100	0.1-1	手动 Hand Movement	0-120	Φ400	0.18	/	变频 无级 调速 Frequency conversion stepless speed	100	150	Φ600
ZHB-03	300	0.2-2	手动 Hand Movement	0-90	Φ600	0.18	/		100	100	Φ800
ZHB-06	600	0.09-0.9	1.1	0-90	Φ1000	0.75	0.75		100	100	Φ1500
ZHB-12	1200	0.05-0.5	0.67	0-90	Φ1200	1.1	1.1		150	100	Φ2050
ZHB-30	3000	0.05-0.5	0.23	0-120	Φ1400	1.5	1.5		200	150	Φ2100
ZHB-50	5000	0.05-0.5	0.14	0-120	Φ1500	2.2	3		300	200	Φ2500
ZHB-100	10000	0.05-0.5	0.14	0-120	Φ2000	3	5.5	400	250	Φ3240	

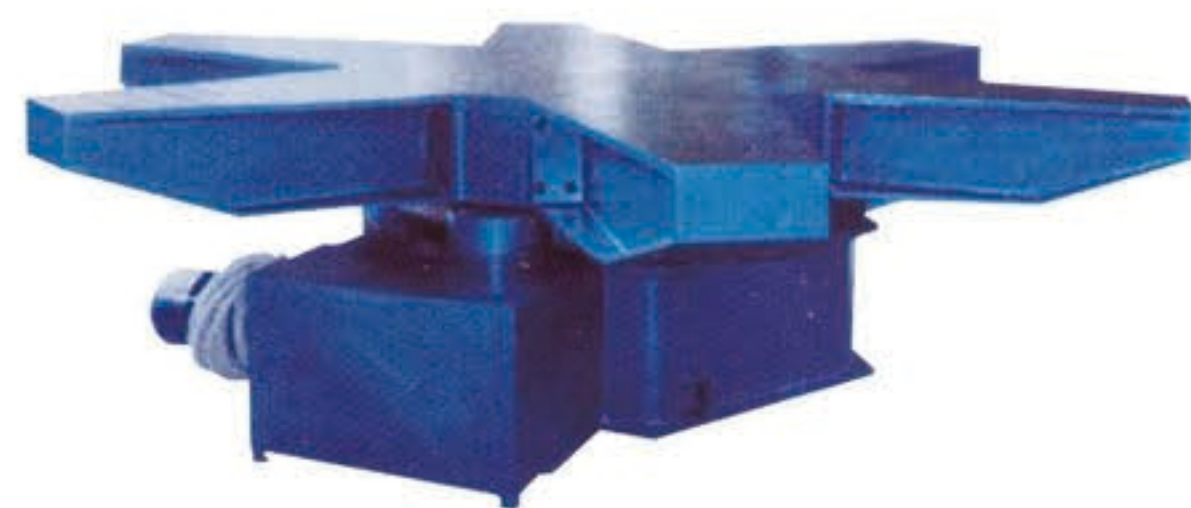
特制变位机
The Special Positioner



特制变位机
The special positioner



100吨焊接变位机
Welding positioner with capacity of 100 tons



30T回转平台
30T Revolving table



20T回转台
20T Revolving table



双回转变位机
Double turning positioner



60吨焊接变位机
Welding positioner with capacity of 60 tons



特制变位机
Special positioner



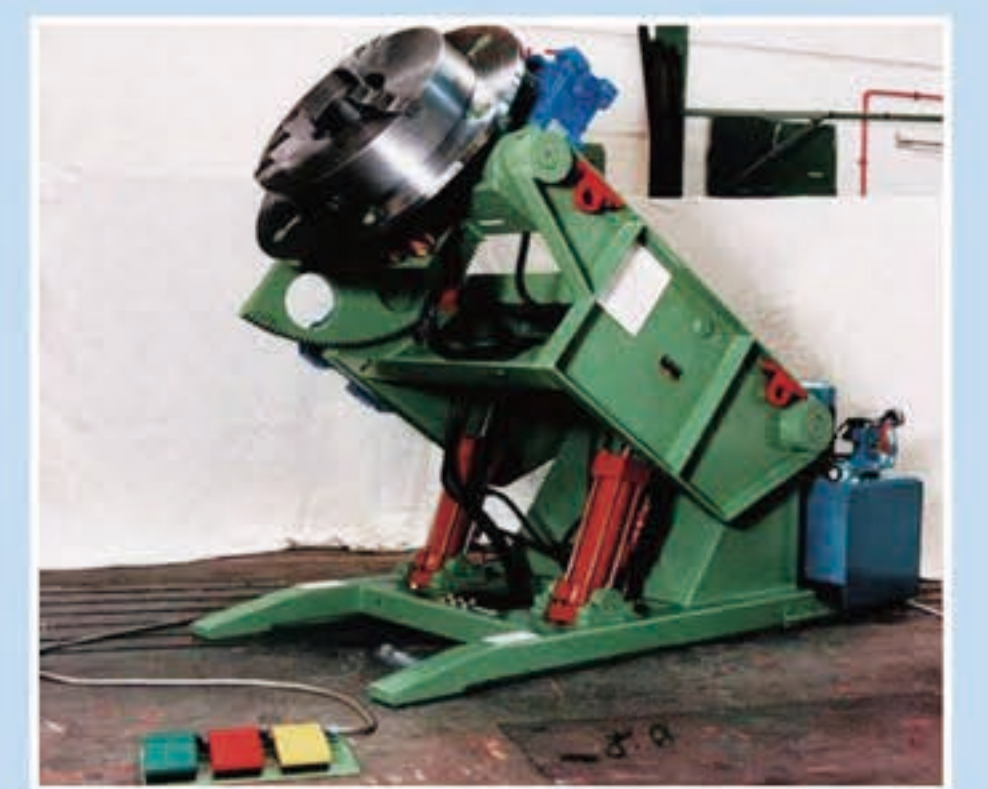
特制升降变位机
Special life positioner



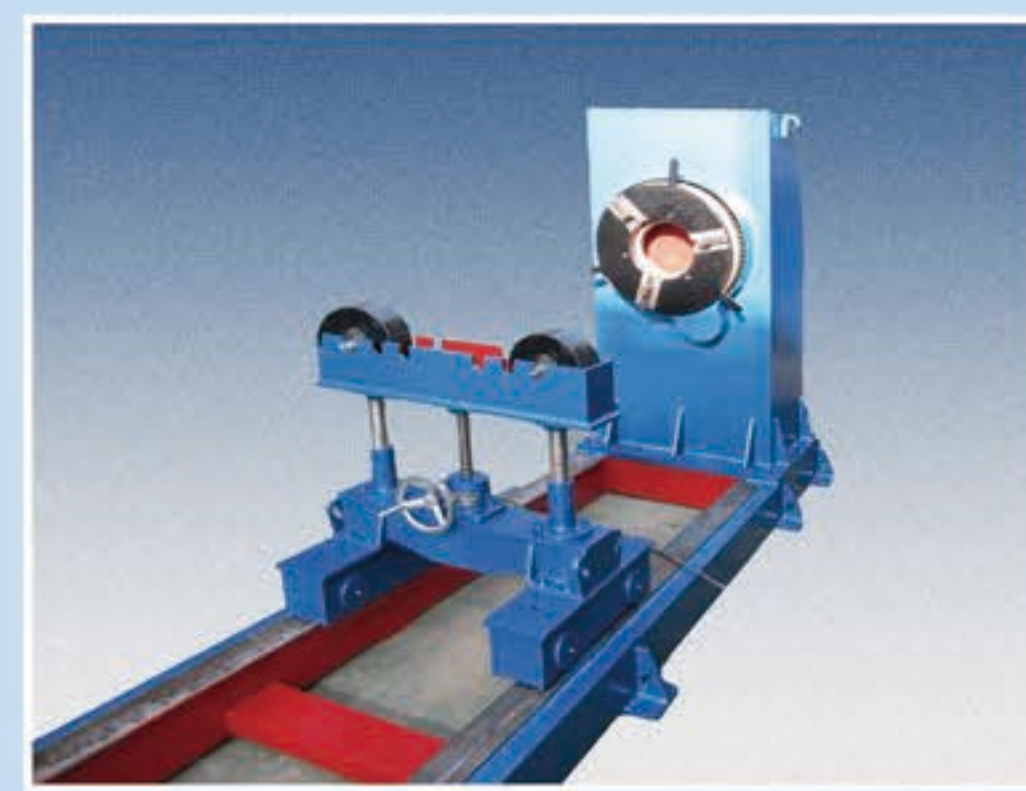
10T回转平台
10T Revolving table



L型液压升降双回转变位机
L-type hydraulic double slew lifting positioner



液压升降变位机 (带卡盘)
Hydraulic Lifting positioner (with chuck)



特制带托轮变位机
Special positioner with tug



L型焊接变位机
L-type soldering positioner